Collision Industry Conference
Phoenix, Arizona

Possible non-included items for a

Door Skin Replacement

Review estimate with technician

Carefully remove/pull back moisture barrier

Remove Door Sash Molding

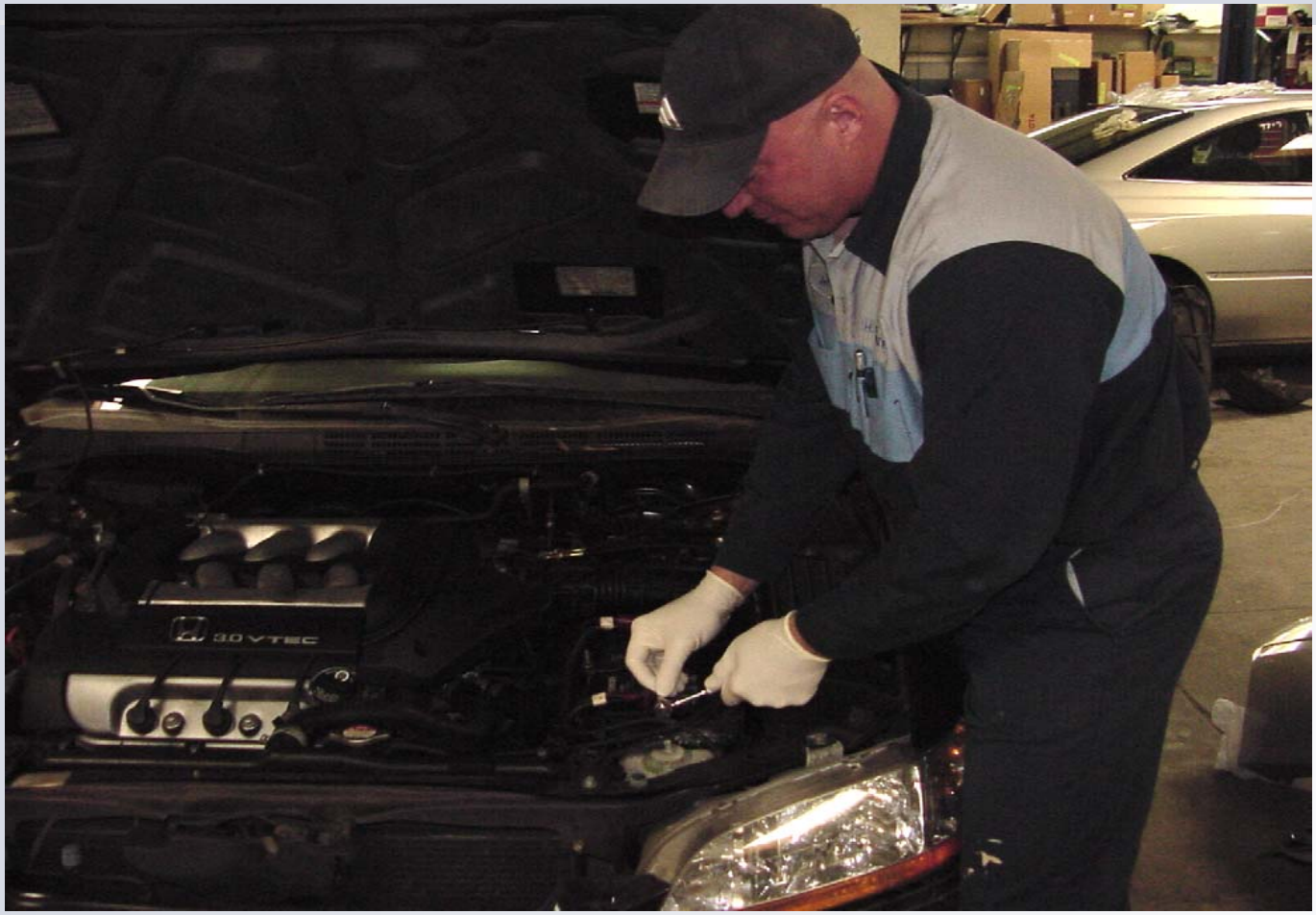
Remove glass/run channel

Remove rear door center sash

Remove rear door glass

Remove stationary quarter window

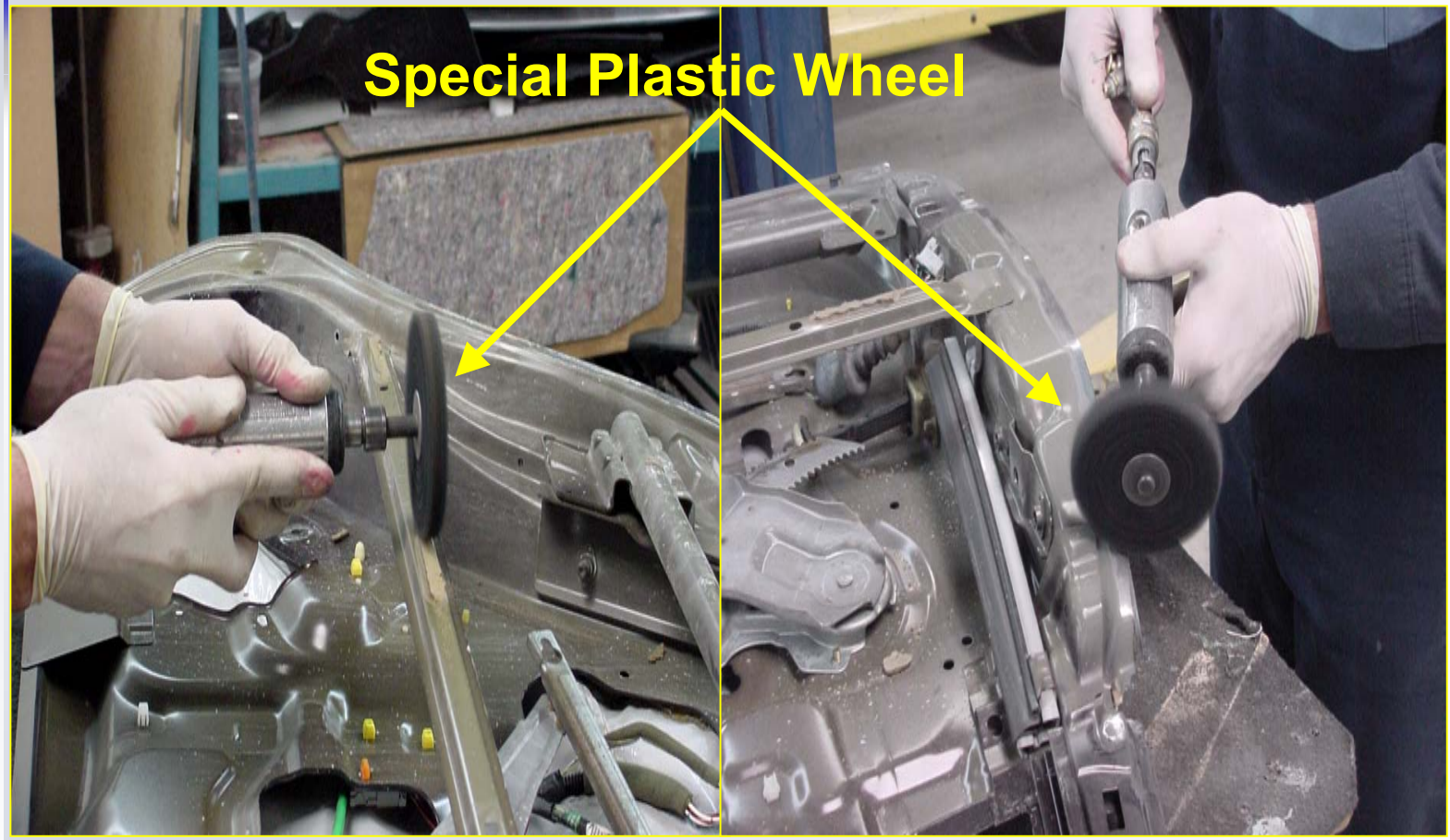
Disconnect battery



Cover door opening

Remove belt molding

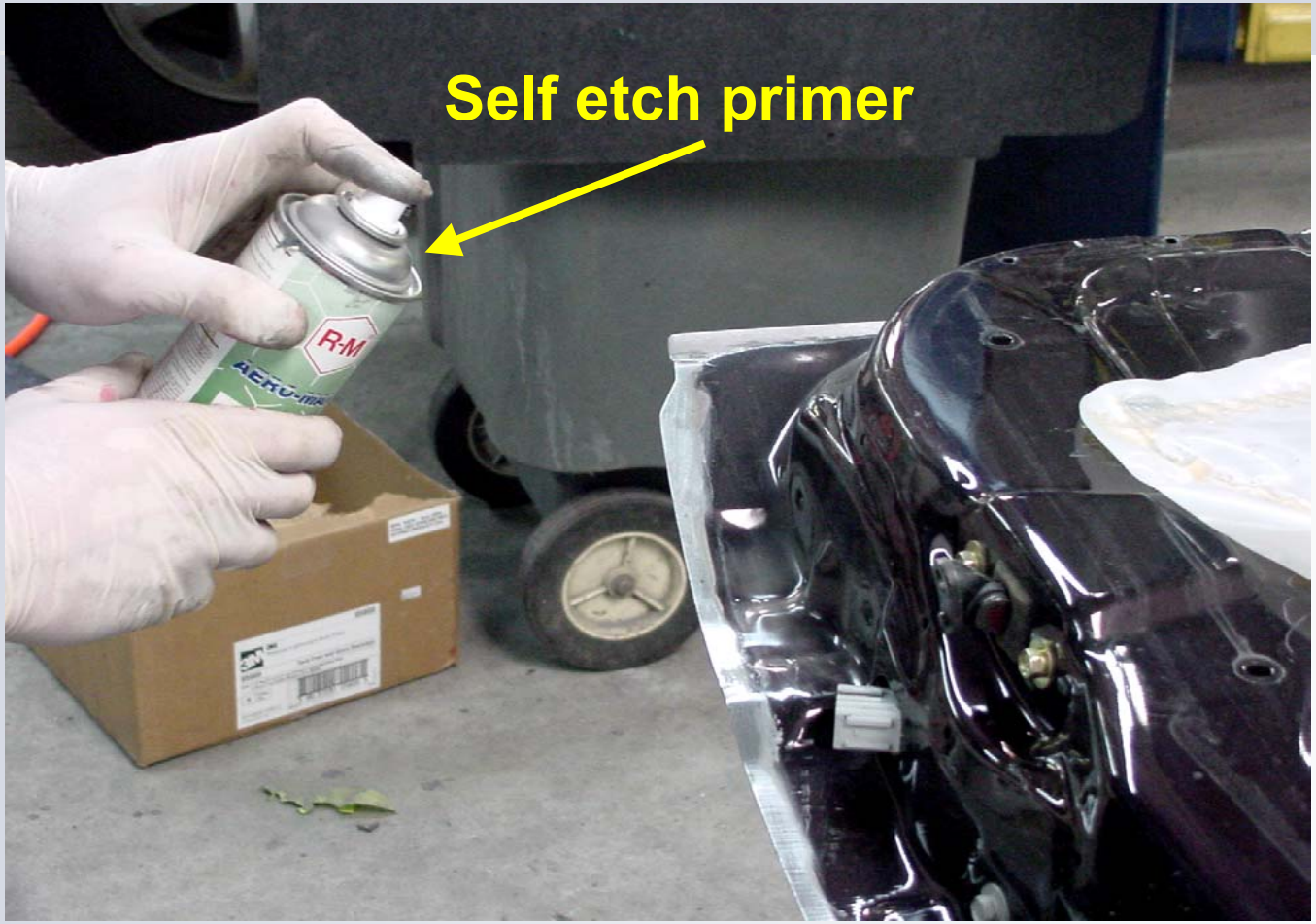
Remove old sealant & paint from intrusion beam & door skin edge



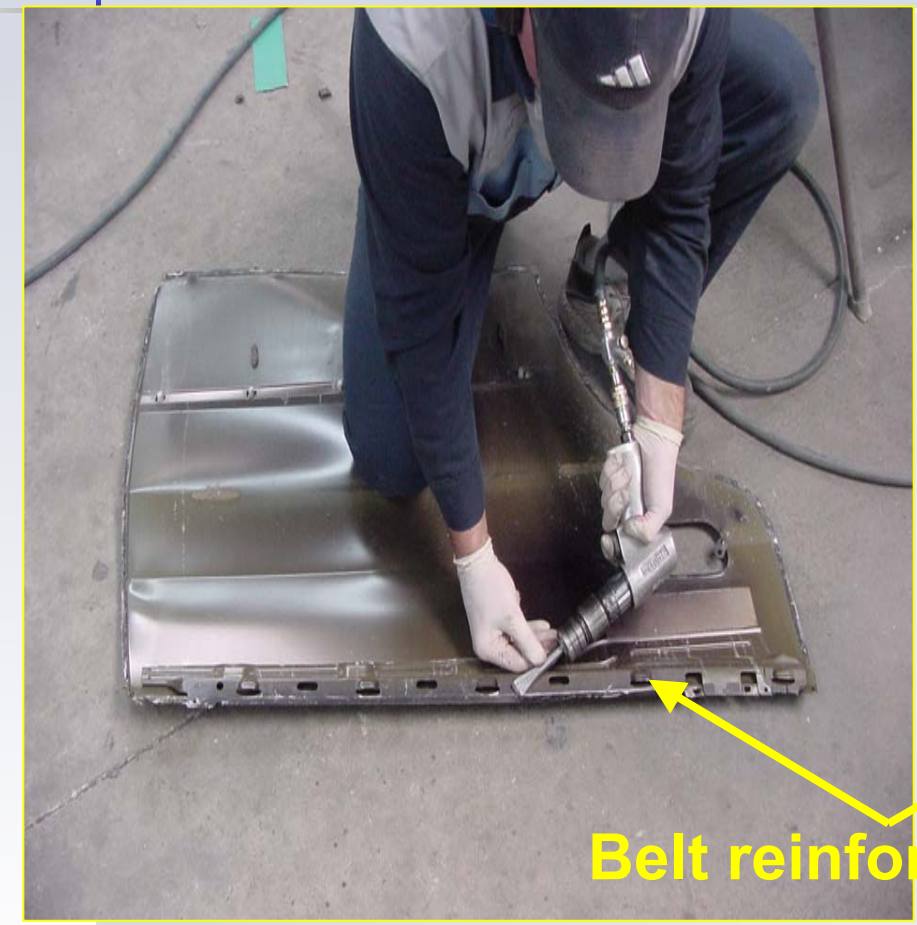
Apply weld-thru primer to all mating surfaces

Repair door shell edge with hammer & dolly

Apply self etch primer to bare metal to restore corrosion protection primer

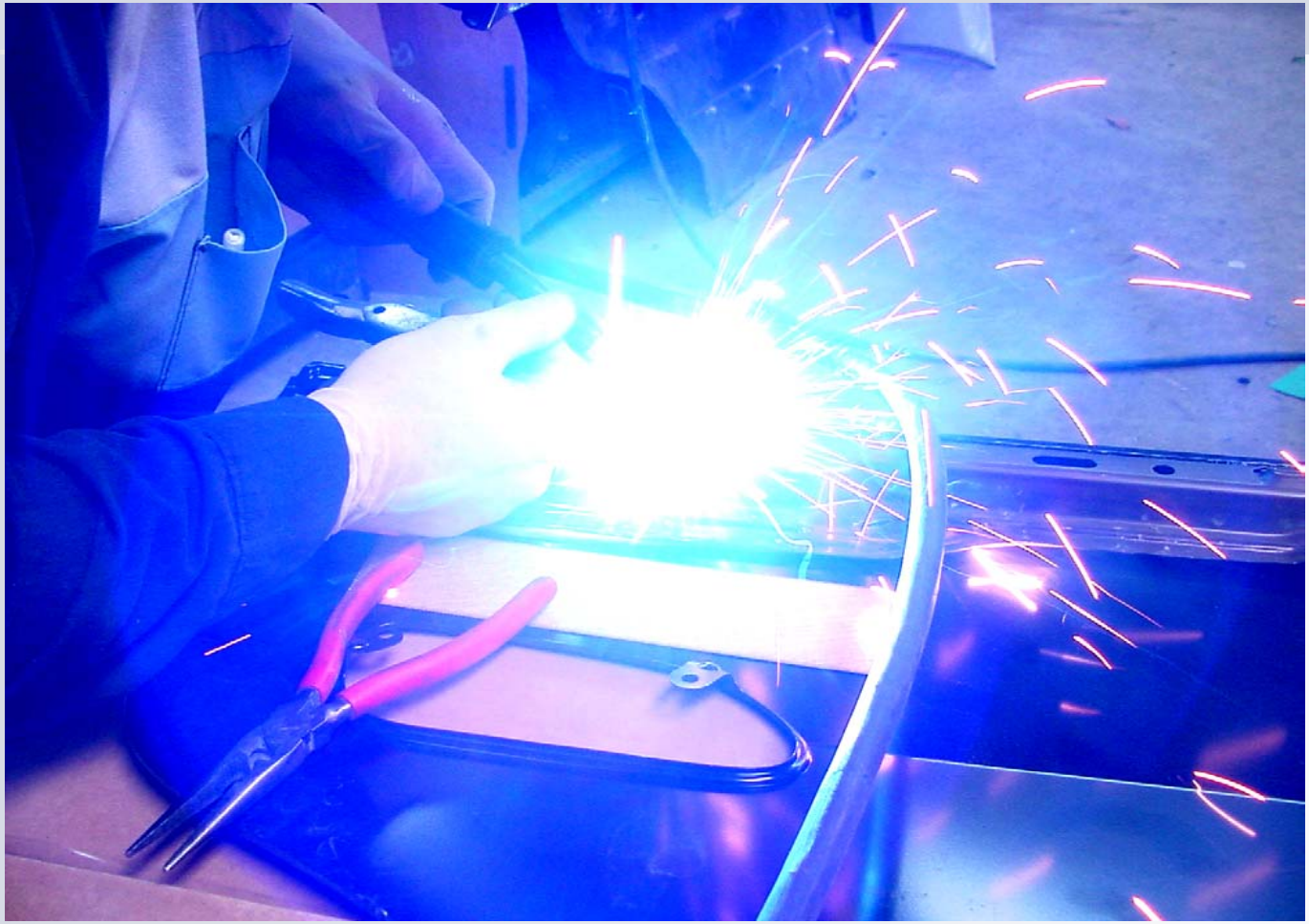


Remove belt reinforcement from damaged door skin

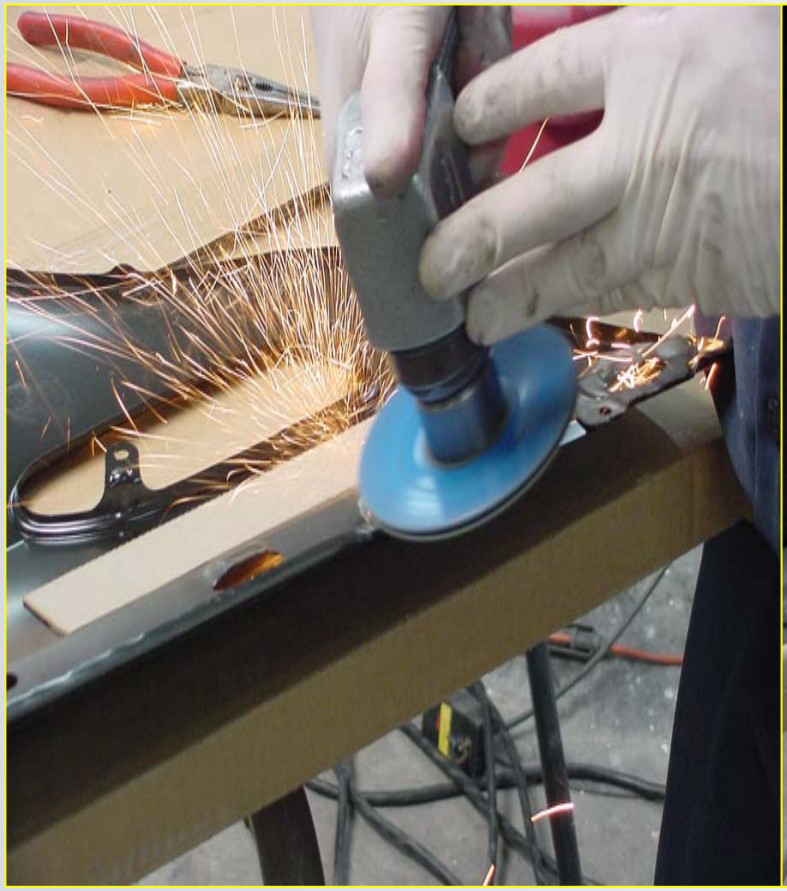


Glue belt reinforcement to new door skin panel

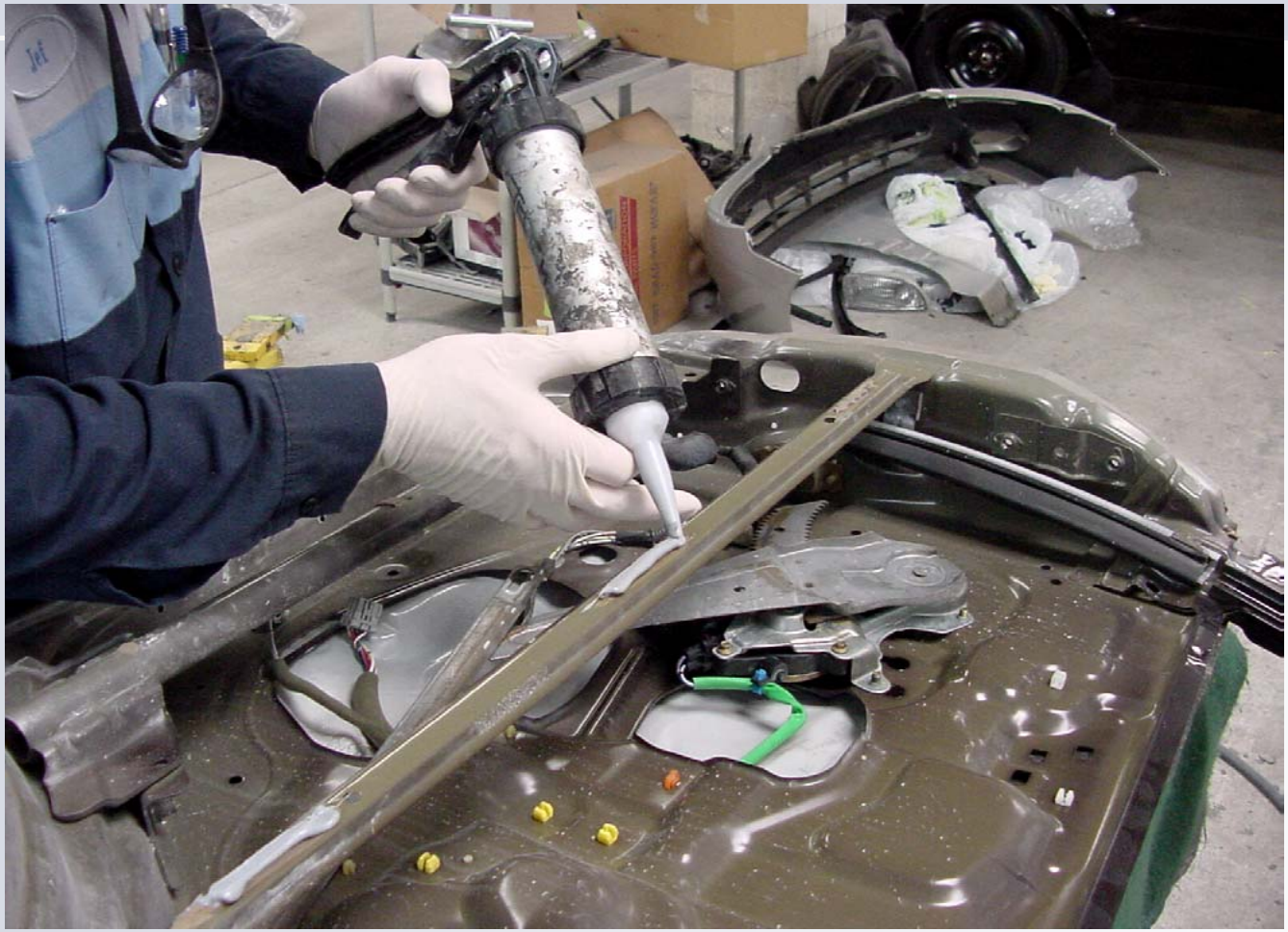
Weld belt reinforcement to new door skin



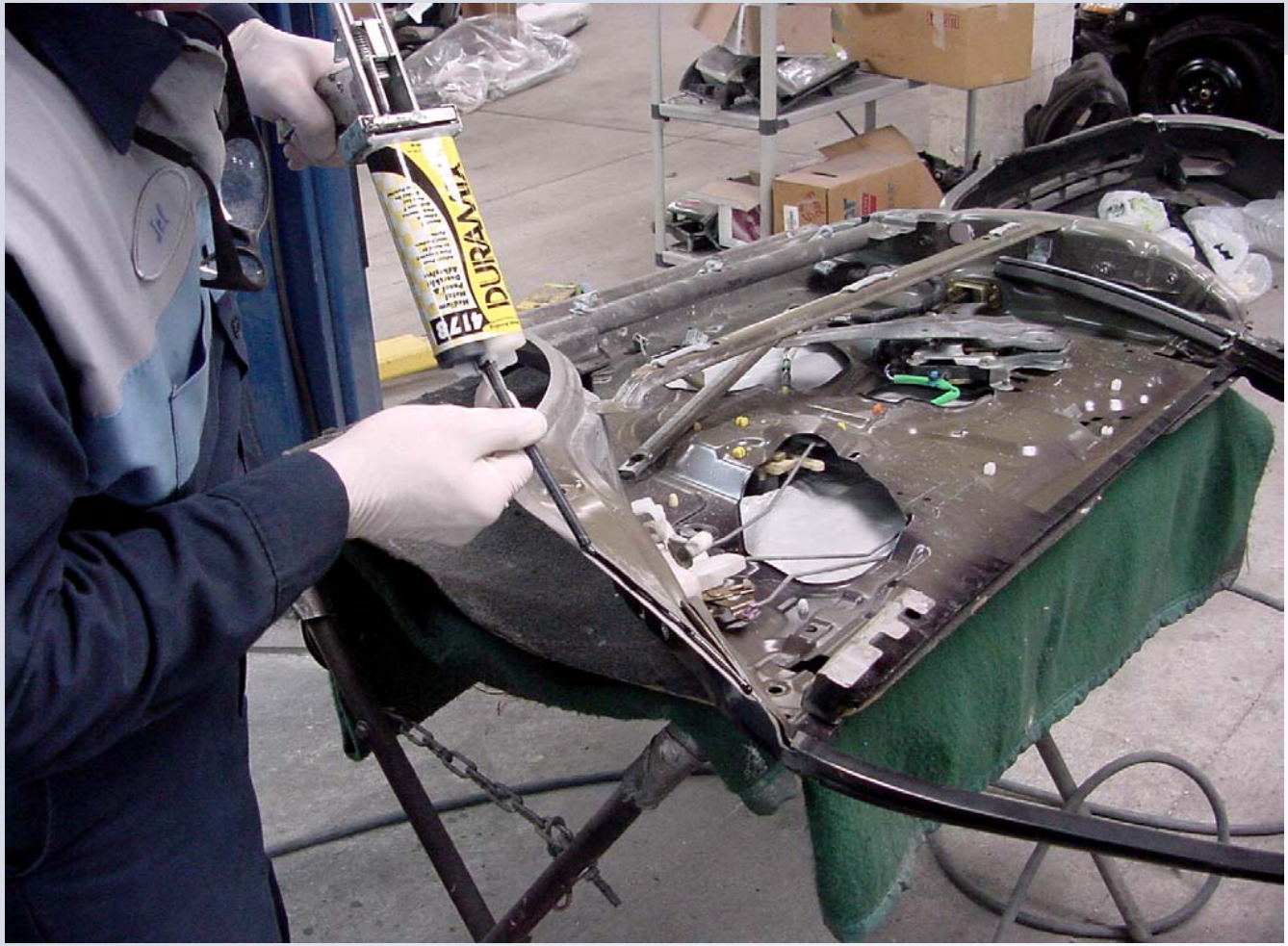
Grind weld nuggets & apply self etch primer to bare metal surfaces



Apply adhesive/non-structural foam to intrusion beam



Apply door panel adhesive to door shell—materials not included



Repair damage to outer door panel edge

Apply self etch primer to bare metal

Install sound proof pad

Apply sealant to hem of door skin—materials not included

Apply cavity wax to inner door edges (after painting)

Possible other non-included items:

- R&I Mirror
- Pull back wire loom
- Broken Clips
- Clean up of broken glass
- New side moldings
- Clean & re-tape moldings
- Gravel Guard

Trial fit door prior to painting